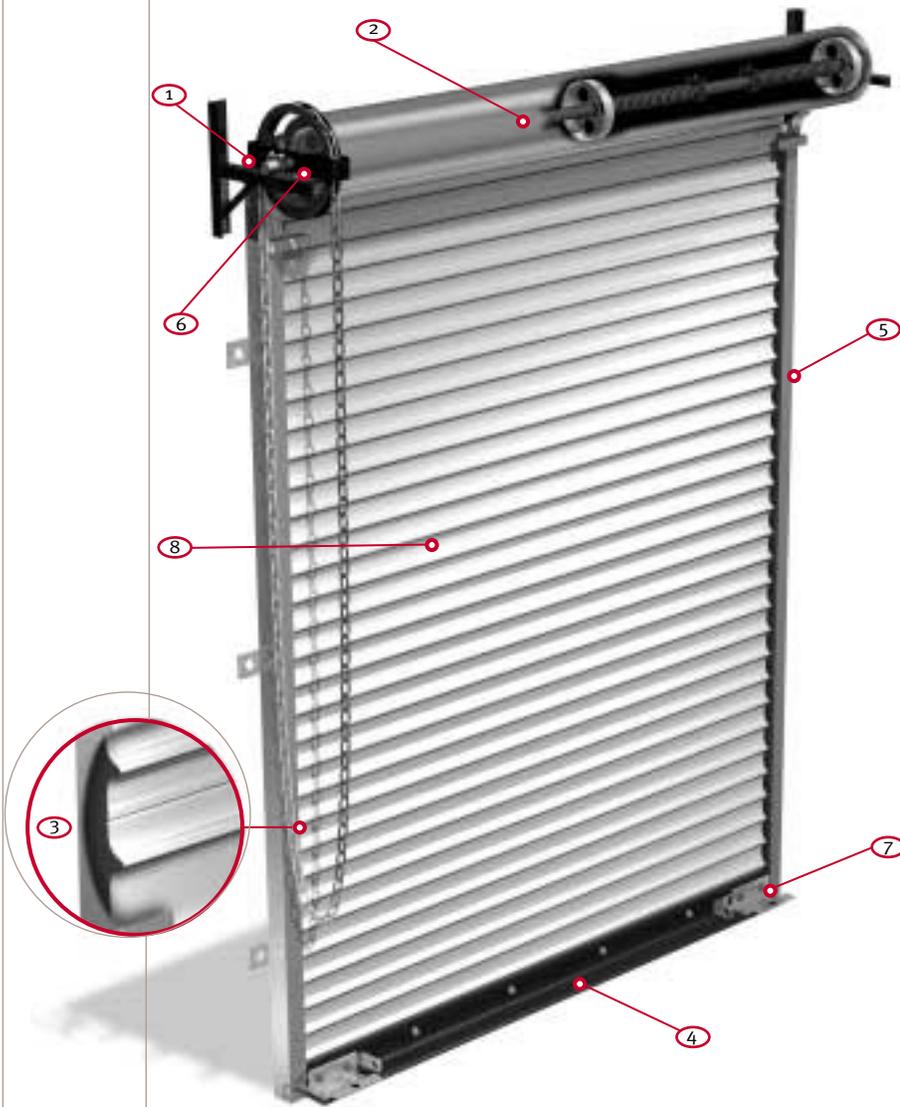


# model 200

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MODEL 200 THE ORIGINAL SHEET DOOR



## Standard Features:

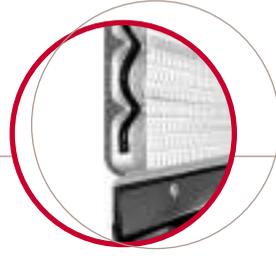
- 1. Greaseless Nylon Bearings**
  - › This exclusive feature delivers longer life than metal bearings, without costly maintenance.
- 2. Drum Assembly**
  - › The counter balancing mechanism is housed in this unique, roll-up assembly, forming a self enclosed hood.
- 3. Lock Seam**
  - › The sections are lock seamed together. If one section is damaged beyond repair, it can be easily replaced.
- 4. Weather Seal**
  - › A blade astragal made from E.P.D.M., a highly resilient and flexible rubber compound, runs the full length of the bottom angle to seal the threshold of the opening. This forms a barrier against weather, dirt, insects and rodents.
- 5. Guides**
  - › Roll formed single piece guide standard on all doors.
- 6. Chain Operation**
  - › Smooth hand-chain provides safe and comfortable operation eliminating the sharp edges common to lock link hand chain.
- 7. Locking Assembly**
  - › Exclusive tamper-proof slide bolt lock accommodates two padlocks for double protection.
- 8. Galvanized Steel Curtain**
  - › A continuous sheet of .021" galvanized steel delivers maximum security.

## Model 200: The Original Sheet Door

Porvене's 200 Series Sheet Doors are the "Original Sheet Door", introduced into the United States in the 1960's. It's ease of operation and economical price has made it an industry standard within the construction industry. This product can be Insulated, Windlocked™, and built with a pass door. This complete product line is available, depending on size, as Hand Operation or Chain Operation and can be upgraded to Electric Operation.

## Other Options:

- › Reversed curtain for exterior mounting
- › Slope strip (for sloped floors)
- › Available in 3 colors: white/tan/brown
- › Hoods/facia panels
- › Dead bolt locks for wicket doors
- › Contact factory for other options available



## Models Available:

### Commercial Door Model 211

This Model offers an economical price, without sacrificing superior performance. Porvene's exclusive Nylofelt side stripping prevents metal to metal contact and eliminates the need to lubricate the door guides.

### Industrial Door Model 231

This Model incorporates a structural steel bottom angle and heavier gauge steel guides. Larger sizes include wide steel band side stripping for added strength, a Porvene exclusive.

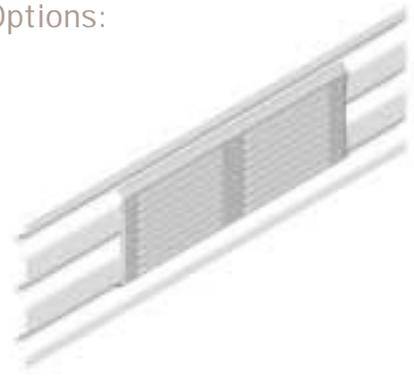
### Insulated Model 232

This Model offers a factory applied Mylar backed insulation which provide an insulating value of R-5.24 and U-0.191, and includes top and side draft stop.

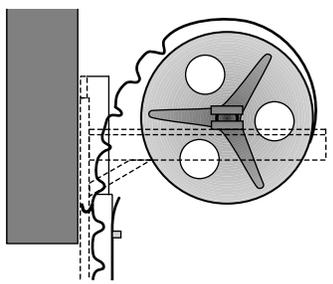
### Windlock Model 233

This Model is manufactured for use in high wind areas. The Porvene Windlock System is designed to meet windload ratings up to 60 P.S.F. (150 mph).

## Options:



> Vents For air circulation



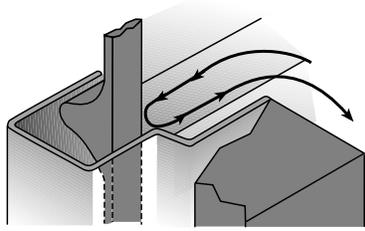
> Top Draft Stop Made of resilient rubber to insure a tight seal at the header



> Roll-Away-Mullion For large openings up to 45 feet wide



> Vision Lites For viewing convenience Lexan® window 22" wide x 7 1/2" high



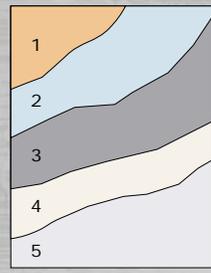
> Side Draft Stop To help prevent wind and weather from penetrating the side jambs of the opening



> Wicket Door For personal access, and added efficiency and convenience

## Dura-Finish Paint Process

The Porvene process is designed to give a longer life, with less maintenance and much better protection against the elements such as weather and dust. Our method produces one of the best systems in our industry for a longer lasting and more maintenance free finish. Our system produces one of the thickest top coat finishes in our industry.



1. Strip steel per ASTM A-526.
2. Hot dip galvanized-G60 coating per ASTM A-525.
3. Bonderized for prime coat adhesion.
4. Corrosion inhibiting primer-minimum thickness (.2) mils on each side.
5. Dura finish (white polyester top coat minimum thickness 1.0 mill front side, .5 mill back side.)